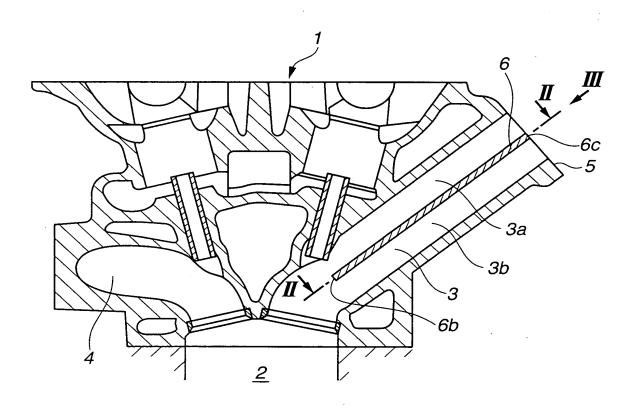
FIG.1



#### FIG.2A

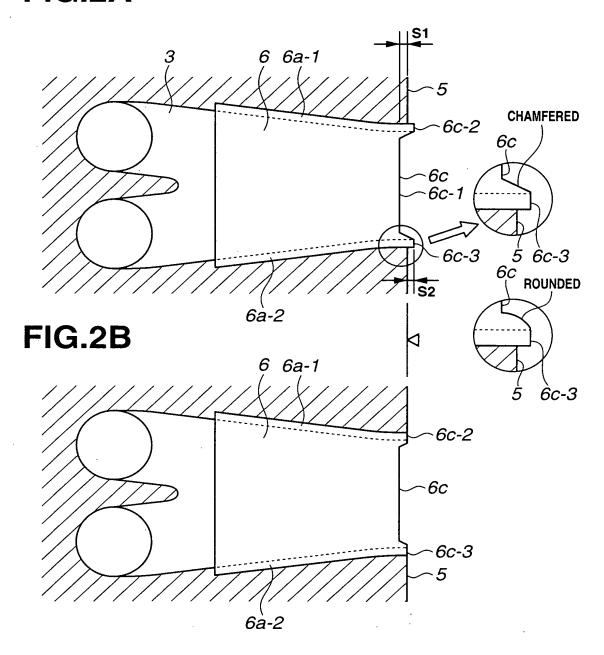
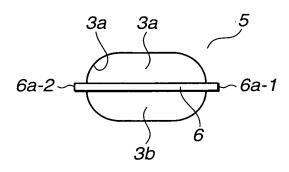
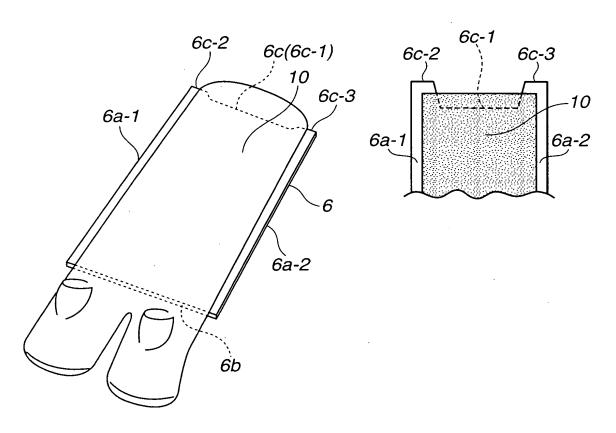


FIG.3

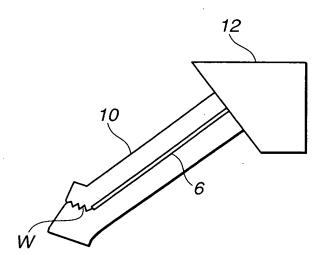


# FIG.4A

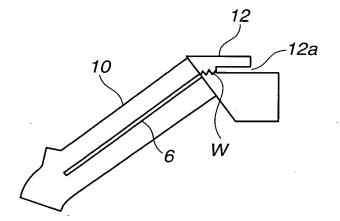
#### FIG.4B

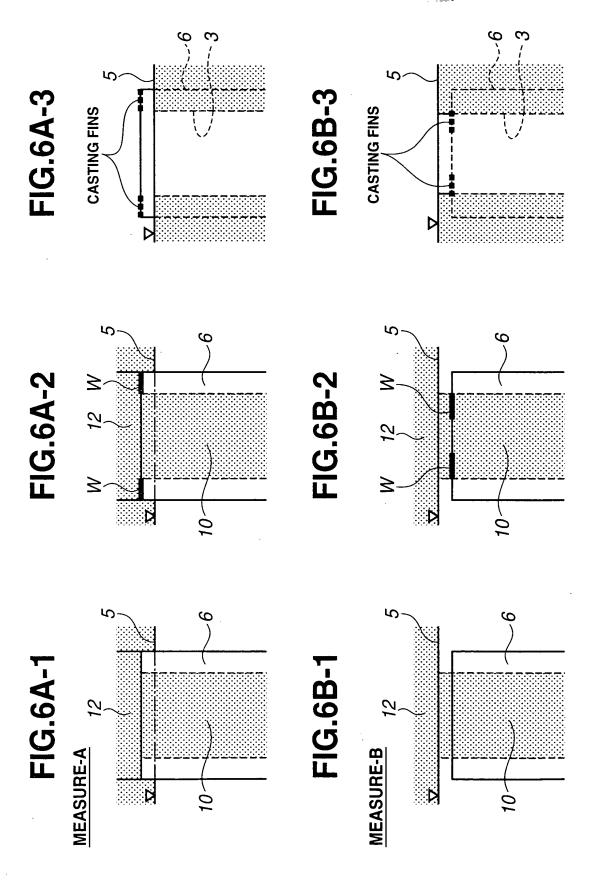


## FIG.5A



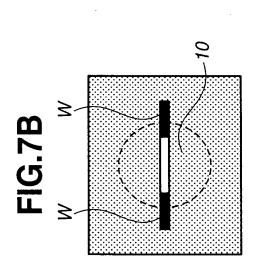
### FIG.5B





 $\omega$ 

60-3 Ó CASTING CASTING FINS FIG.7A-3 6c-1 9 FIG.7A-2 FIG.7A-1 60-3 12 6c-1



За

6a-1 6a-2 FIG.8A 3b FIG.8B FIG.8C FIG.8D

FIG.8E